

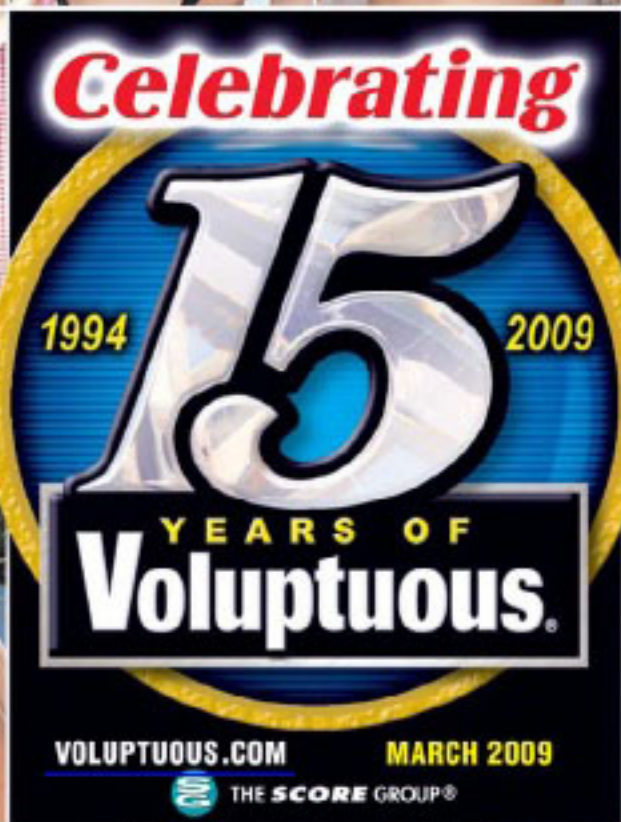
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CONTENTS

VOLUME 16, NUMBER 3

ABOUT THIS SPECIAL ISSUE

Welcome to this special 15th Anniversary issue of *Voluptuous*! Where has the time gone? It seems like it was just a few weeks ago that we were choosing an English model named Rachel to be our first covergirl in that premier issue, Spring 1994. Yes, we were published only four times a year back then, but that didn't last long as our readers demanded more all-natural, curvy, big-boobed women and four magazines a year just wasn't going to cut it. We answered the call by going to monthly publication barely a year later, with the April 1995 issue. Since then it's been lots of boobs, a bevy of breasts and tons of tits here at *Voluptuous*, with several important milestones along the way. In 1998 we started slipping a few hardcore photos into each issue, much to the surprised delight of our fans. We've had many memorable models over the years, and they're all here again to jar your memories and rev up your boners.—Gary Phillips, editor

15 INCREDIBLE YEARS

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XTRA SECTION

pg. 1X-16X **HOTTEST HARDCORE SHOTS FROM OUR FIRST 15 YEARS**



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All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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December 2006



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Vmag
March 2009

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15 years of the Best of the Best!

Do you remember 15 years ago? Let us jog your memory. In early 1994, the Dallas Cowboys won their second consecutive Super Bowl by defeating the AFC Champion Buffalo Bills, 30-13. Figure skater Tonya Harding was embroiled in controversy over a physical attack on her skating rival, Nancy Kerrigan, giving Jay Leno and David Letterman plenty of comedy material for their late-night monologues. Ace of Base and Celine Dion dominated the radio waves and *Forrest Gump*, *The Lion King*, *True Lies* and *Pulp Fiction* had us flocking to the theaters. Dakota Fanning was born and John Candy died.

And, in Miami, Florida, a new magazine called *Voluptuous* was being conceived and created. SCORE had been launched less than two years earlier, but we found a gap in the marketplace that a magazine like *Voluptuous* could fill.

"In 1994, SCORE models were basically a 50-50 mix of natural and augmented girls," The SCORE Group's president and CEO, John Fox,

explained. "We did surveys and found that our audience was almost evenly split between those who liked natural girls and those who preferred super-busty, augmented models. We tried to maintain that 50-50 mix in each issue of SCORE. We decided we could better serve the preferences of both groups of readers by having a new magazine that featured only all-natural models and didn't discriminate against women who were a little on the plump side. We knew that by creating such a magazine, we would be taking some readership away from SCORE, but at the same time we

Continued on page 10



Humble beginnings-*Voluptuous* began publishing four times a year, beginning with Spring 1994.

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15 YEARS OF Voluptuous. 1994

Lisa Miller
Summer



La Tina
Spring



Michaela
Summer



Traci Burr
Spring



Olivia
Summer

"ALL STACKED & ALL NATURAL..." THE YEAR IT ALL BEGAN.

Voluptuous first hit the newsstands in the spring of 1994 as a quarterly magazine, a spin-off of the already popular *SCORE*, which debuted less than two years earlier. Lisa Miller, left, is a good example of why *Voluptuous* was created. The German model had been in *SCORE*, but had the silicone-free boobs and more full-figured body that deserved a magazine all their own. La Tina, Michaela, Traci Burr and Olivia were also memorable 1994 models who helped get our fledgling magazine off to a flying start.

1994

A V-MAG NATURAL.

German models were plentiful in our early years. Chloe Vevrier had already earned a large and loyal fan base from her previous *SCORE* layouts. She was our first true "crossover" model, who was equally suited for *SCORE* or *Voluptuous*.

Chloe Vevrier
Fall

Vmag

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Pages 130-131

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Vmag 9

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BEST OF THE BEST

Continued from page 5

realized that there would also be a 'crossover' audience of guys who would enjoy both magazines. To this day, we still try to maintain that half-and-half mix in **SCORE** that we always have done. In fact, once a year we still do an 'all-naturals' issue of **SCORE**. It's one of our best sellers each year."

Fox said the popularity of TSG's new magazine was immediate.

"**SCORE** had already become a recognizable name at newsstands and stores, and *Voluptuous* also caught on very quickly," he said. "Conventional wisdom in publishing is that you start a new magazine as a quarterly, then if all goes well you expand to bi-monthly, doing six issues a year. Well, with *Voluptuous* we jumped right past bi-monthly and went straight to doing 12 issues a year. We were young and very aggressive back then, but we were confident in what we were doing."

Fox said videos and DVDs have always played important roles in the success of *Voluptuous* and The **SCORE** Group.

"We were offering videos for sale from the very start of *Voluptuous*," he said. "But as time went by, The **SCORE** Group's creative team became more and more involved in the actual production of the videos. Today, with only a few very rare exceptions, nearly 100% of our videos and DVDs are planned, shot and edited at our facilities. Of course, we often go out on location, sometimes halfway around the world, to find and shoot new models, but it's still done by our own staff and brought back to our studios for editing and other finishing touches."

Fox said the Internet has also been a valuable media outlet for The **SCORE** Group.

"We recognized early on what a phenomenon the Internet would become, so we have been involved in it for years," he said. "We first went online in 1995 in a partnership with one of our models. Danni Ashe had an Internet company called Danni's Hard Drive and we started by joining forces with her. In 1997, we decided to go our separate ways, and that's when all of our Internet division was brought in-house at The **SCORE** Group. Since then, we've created many different Web sites, for our magazines, of course, but we also have several that are dedicated entirely to our top models, like our two

Continued on page 26



Bonnie Banks
June

15 YEARS OF Voluptuous 1995



Carrie
September

FROM QUARTERLY TO MONTHLY IN ONLY OUR SECOND YEAR!

The popularity of *Voluptuous* led to monthly publication after just a few issues. In a decade of exotic dancers sporting gigantic, Dow Corning breasts, clearly there was a hunger for homegrown women with big, real tits and babybearing hips. Speaking of big bumps, Carrie (above) appears pregnant later on in this issue. Sexy covergirl Bonnie and her highland hills made the first of many appearances.

1995

Kim Hines
May



Jordan Hart
October



NO SHORTAGE OF CURVY CUTIES.

Kim "Eternity" Hines would go on to pose many times in V-mag and went hardcore in the DVD *Black & Stacked Xtra #2*. Candye Kane found fame outside the big-boobed world as a singer and a songwriter. Jordan Hart's amazing body was a work of art but her tenure as a model sadly didn't last long. Before Danielle "Danni" Ashe became an Internet idol, she sailed on our first Boob Cruise in '94 and was our bosom buddy.

Danni Ashe
Winter



Candye Kane
Winter



1995

Corinna
July

**AN INTERNATIONAL
CAST OF
TOP-HEAVY TALENT.**

Corinna supplied us with even more heavy flesh-missiles for the German invasion of V-mag spear-headed by Lisa Miller and Chloe Vevrier. Even so, the UK countered with strategic boob bombs fired by Ireland's Cathy Patrick. England's Jeannine Oldfield was part of the first Big-Breast Challenge contest. Outside of the studio, Jeannine was a trained, certified chef...and a real dish!

Cathy Patrick
September

**Jeannine
Oldfield**
May

1995

Rachel Love
September



**BLONDES AND
BIG TITS GO
TOGETHER.**

Blondes and brunettes went head-to-head as *Voluptuous* covergirls in '95 but they balanced out by year's end. While Rhonda Baxter provided many breast thrills, she eventually settled for the domestic life and family. On the other hand, which Rachel Love is using to make the jack signal, Rachel's retired and come back several times. Her latest return was in November '08.

**Rhonda
Baxter**
May



Alice
August



SCORE DVDs NEW RELEASE



XXX ANAL ACTION

JASMINE BLACK

TERRY NOVA

CHRISTY MARKS

KARINA HART'S FIRST TIT-FUCK!



BUSTY RIDING ACADEMY



THEY LEARNED TO RIDE... AND TO BE RIDDEN.

Six super-stacked naturals are sent to the *Busty Riding Academy* to learn how to ride, but they end up riding more than horses. They ride cocks! Christy Marks and Terry Nova have a four-way in the barn, Jasmine Black gets DP'd in the boudoir, Kristy Klenot and Melissa Mandlikova have a tits-and-tugs three-way, and new sensation Karina Hart rides off into the sunset after taking a sticky load between her F-cup tits. Filmed on-location in Budapest, Hungary.

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126/15

Alexis Love
April

15 YEARS OF Voluptuous. 1996



BEFORE MILFs WERE "IN," ALEXIS LOVE REDEFINED MATURE SEX APPEAL.

Many models come to us with very little experience, but not Alexis Love. In her early 40s, she was a Hollywood gal who had acted in several movies and had posed in other men's magazines. British beauty Dawn Phoenix came to us on her 18th birthday, but her career was overshadowed by a sensational 18-year-old Brit named Linsey Dawn McKenzie.



Dawn Phoenix
September

1996

**Vicky
Vann**
February



Toi
February



Olga
December



WE LOVED OLGA'S BRICKHOUSE BOB.

Vicky Vann was a Texas gal who made two V-mag appearances in 1996, after being discovered by *Voluptuous* columnist Greg Maiuro. Olga was another chesty German, who went to our London studios to claim her destiny. Toi was another early favorite with our readers, and Katie was a popular model who mingled with fans on a Boob Cruise and did many photos for us.

Katie
January



1996

Vanessa
May



Effie
March



Krisztina
July

**LINSEY CELEBRATED
HER 18TH AT OUR
LONDON STUDIO.**

Linsey Dawn McKenzie was already modeling for the British tabloids, but she desperately wanted to get naked, so she spent her 18th birthday doing just that, in our studio! We've had a lot of great models in our 15 years, but Linsey still tops them all. Vanessa was another top-heavy British babe, while Effie from Germany and Krisztina from Hungary represented the best of the big-boobed Europeans.

**Linsey
Dawn
McKenzie**
SCORE December



1996



Dawn Stone
September



Toni Evans
September

CAROL GOT HOTTER EVERY TIME!

When Dawn Stone sent us her first amateur photos, we tripped all over each other rushing to the phone to schedule her. It's a common thing now, but Dawn was one of the first adult models to shave all of her pussy hair. Carol Brown was well-received in her debut and is still going strong, doing more photos for us in 2008. Toni Evans is another of our earlier models who still shows no signs of slowing down as she matures.



Carol Brown
February

NEW DISCOVERY



**Ashley gets her tits out
in the April '09 V-mag,
on sale February 10, 2009.**

BEST OF THE BEST

Continued from page 10

most recent new online ventures, ChristyMarks.com and KarinaHart.com. We have also seen the merging of video and the Internet, so now we have ScoreOnDemand.com, where the consumer can download full-length videos, or just choose their favorite scenes to watch. It's the ideal setup for discretion, convenience, versatility and value."

Fox said that over the 15 years of *Voluptuous*, he has seen a lot of changes, but there are a few that stand out above the all the rest.

"I believe one of the most significant changes I have seen is the acceptance of XXX pictorials in magazines," he said. "It was a bold step when we first did it, but the reader reaction was very positive."

The look of our models has also evolved through the years.

"Back when we started *SCORE*, quite a few of those models had super-sized implants," he said. "That was popular then, and was a major reason for creating *Voluptuous*, as a home for the all-natural, silicone-free models. Now, the extra-large implants are out of style and are actually pretty rare. Even when a *SCORE* model has implants now, they're not nearly as outrageous as they were in the early 1990s. So the basic look and figure of a *SCORE* model and *Voluptuous* model are now much closer than they were in the earlier years."

Fox said there is one important factor that has remained unchanged.

"When it comes to our loyal readers, nothing has changed," he said. "We have known all along that they love big, natural breasts on real, 'girl-next-door'-type women. That's what they told us back in 1994 and they're still telling us that in 2009. Our editorial goal is the same as it was when we started...to exceed our readers' expectations. It's a challenge that we welcome for each issue."

Fox said that as we go forward with *Voluptuous*, we will always remember our core reason for being here.

"We're thrilled to reach this 15-year milestone, while realizing that the adult business has always been and will always be very competitive," he said. "Each issue we do represents a challenge to showcase our V-mag models in a unique and entertaining package. We strive to maintain the level of quality that is unequalled in the adult industry and to deliver magazines

Continued on page 36



Faith
July

15 YEARS OF Voluptuous 1997



Gaynor
January

VOLUPTUOUS BECOMES A NEWSSTAND FORCE.

Our readers also became a force. The more adventuresome guys started to take a proactive role in our goals and endeavors, sharing our mission to find and photograph the best big-boobed babes. One of them saw Faith in a topless club and despite being flummoxed, had the presence of mind to give her our address. Gaynor had the biggest tits in Manchester, England. We had to bring her into the fold.

1997

HEATHER MICHAELS AND SAMMIE BLACK DEBUTED.

The cover of November proclaimed Heather Michaels as "This year's best new discovery" while December's cover called Sammie a "New British bra-busting bombshell!" Both newcomers added a kick of mammary magic to the closing of another sweater-stuffed year. Bionca del Mar was an office worker in New York and Veronica was a Texas girl-next-door. We greeted them both with open arms.

**Heather
Michaels**
November



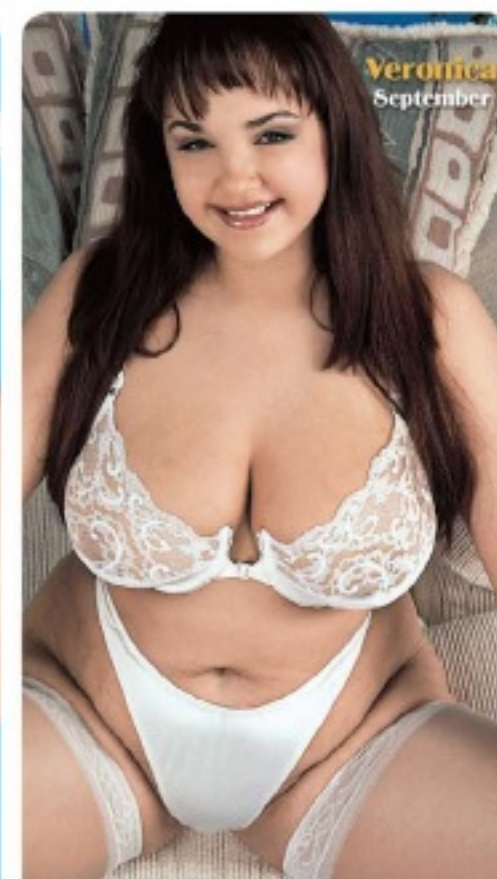
**Sammie
Black**
December



Brandi
January



Bionca
August



Veronica
September

1997

Karen Martin
February



Mary
March



Sasha
December



**ONLY 12 SHORT
YEARS AGO, BUT
HOW THINGS
HAVE CHANGED.**

Thick tufts of woolly pussy hair were the norm in 1997. A Frenchwoman nicknamed "Hairy Mary" was probably the most hirsute of the hairiest. For many lovers of the grown-out look, these follicle fillies made life heavenly. Karen Martin was an amateur who took an immense personal delight in making the transition to professional modeling. Sasha was another bushy Brit discovery. Carrie, Katie and Monique combined tits in a rare three-some cover for March and a bushy snatch dive inside.

Carrie, Monique & Katie
March





Nicola
February

15 YEARS OF Voluptuous. 1998

ALL SHAPES, ALL SIZES AND ALL 100% NATURAL!

At *Voluptuous*, we have always strived to give our readers a wide variety of models. Nicola, left, was a British chick with Jamaican roots, while Paule, right, was a German housewife. Naomi, far right, was also British, but was a native of Ghana and Amy Clifford, below right, was an all-American girl from Seattle, Washington. Hairy pussies were still in style, with slightly shorter trims than earlier years.



Paule
November



Naomi
December



Amy Clifford
November

1998

Leah
February



Jade
January



Helena
June



THE "BATTLE OF THE BRA BUSTERS!"

We've always enjoyed a friendly competition, and Jenny and Sammie Black, right, let it all hang out in the "Battle of the Bra Busters" in 1998. The video scene is still available in *"Black & Stacked."* Leah, top, was a British college student who graced the centerfold of the February '98 issue. Helena, above, was a Latin hottie from California, and one of our first hardcore girls in *Voluptuous Xtra* #2. Jade, left, was a shy Brit whose innocence showed through in her "deer in the headlights" look.

Jenny &
Sammie Black
Holiday



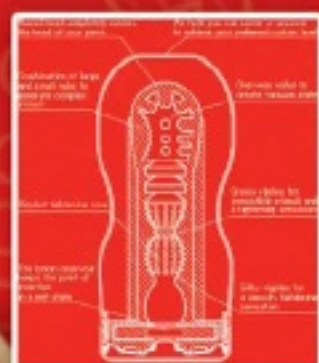
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SOFT TUBE CUP



BEST OF THE BEST

Continued from page 26

that month in and month out remain worthy of our readers' support. We know we are absolutely nothing without them. They have choices to make when spending their hard-earned money and we're proud to provide them with something they enjoy so much."

Special issues like this one do not just magically happen and it has taken the time and talents of many TSG staff to make this one a reality. Looking through hundreds of back issues and thousands of photos, then selecting only the best among them was many hours of tedious work, but it truly was a team effort and an absolute labor of love. This is far more than a job. We adore big-boobed women, too, and most of us were fans of *Voluptuous* long before we were employed here.

A very special thank you is due for Vanessa Vilca, *Voluptuous* art director, who took on the monumental task of selecting the final photos and doing the photo layouts and graphics for this expanded issue. It took many late nights and a lot of weekend work for Vanessa, and it is greatly appreciated.

Thanks, also, to Fernando Buch and the dedicated staff of The SCORE Group archive department. This issue would not have been the same without their excellent detective work in hunting down older photos from the early issues.

Associate editor Elliot James was instrumental in providing background information and trivia about the models, many of whom he knows personally. His comprehensive knowledge of our models and this business is nothing less than astounding. He contributes greatly to every issue of *Voluptuous*, but as we looked back over the years and remembered some models from long ago, his input became even more valuable.

Finally, our staff and readers alike should be thankful for Mr. John Fox, who had the vision and courage to take a giant leap of faith and start this magazine from scratch while his first "child," *SCORE*, was still in its infancy.

Come with us now and take a 15-year trip down mammary lane, but as you do, please keep this in mind. We're just getting started. We look at the last 15 years as our first chapter. We hope you'll be with us as we continue this wonderful journey and find out what the next 15 years will bring.

Gary Phillips, editor

Victoria
January



15 YEARS OF
Voluptuous.
1999

A YEAR OF MAMORABLE NEW DISCOVERIES.

Five years into our history we continued gaining momentum, and started 1999 strong with 40F-cup Victoria on our January cover. British readers already knew her from London's *Sunday Sport* tabloid, but we made her available to an eager, worldwide audience of boob-loving men.

1999

**Via
Paxton
September**



Belinda
January



**Annette
Christianson**
May



Dolly
February



**WHEN VIA PAXTON SENT IN HER SNAPSHOTS,
WE KNEW WE HAD FOUND V-MAG'S NEXT STAR.**

We love Via's story. She worked for a well-known package delivery company (hint: they use big, brown trucks) and was spotted by a *Voluptuous* reader at a Chicago bookstore. They struck up a conversation and Via became our newest, exclusive SCORE Group model! Belinda, above, and Dolly, right, came aboard and the British invasion continued with Annette Christianson, above right.



Carrie
August



Candace
January



Barbie
November



Tori
April

KERRY MARIE'S DEBUT WAS ONE OF 1999'S HIGHLIGHTS.

In our 15-year history, there have been numerous milestone moments, but some just naturally stand out as being pivotal to our success. The debut of Kerry Marie, right, has to rank highly among them, and we have Linsey Dawn McKenzie to thank for it. Linsey brought the shy Kerry Marie to our London studios for her first photos and another superstar was born. It's hard to find any shyness in a woman who will pose nude while pregnant, like Carrie, left, did in the August '99 issue. Other 1999 notable newcomers included Candace and Barbie, top, and Tori, above.



Kerry Marie
February

15 YEARS OF
Voluptuous.
2000

Laura Bailey
January



Ruth Tyler
April



Zuzanna
March

**LIKE WINE, SOME YEARS ARE
BETTER THAN OTHERS, AND
2000 WAS A FINE YEAR INDEED.**

With the new millennium, we wondered what new bosomy delights awaited the readers. Unlike other enterprises, we never know who we will find...or who will find us. And girls with tits like Laura don't come out of factories. She endeared herself to thousands of readers. Chaz slaved in a London office. A year later, she'd join us for *On Location Key Largo*!



Chaz
March

2000

Hilda
June



**WE EXPERIENCED
LINSEY DAWN'S
INCREDIBLE
GROWTH SPURT!**

When Linsey's already world-famous hooters swelled to 36HH-cups from her previous single-H, and her body remained as tight and as slim as ever, there was only one thing we could say on the phone to the London office. Lock and load those cameras! Linsey earned three covers in 2000. The never ending breast-quest for fresh tits meant burning the midnight oil for such newbies as Aladya and Hilda while recent arrivals Lorna Morgan and Jessica Turner got it on in a big titty love-fest. Both girls sailed on the last Boob Cruise in May. In fact, Jessica turned 21 on the ship!

Aladya
Holiday



Linsey Dawn McKenzie
Holiday



**Lorna Morgan &
Jessica Turner**
September



2000

Belinda & Shantay
February



Regine
March



Charlotte
February

**OUR HIRSUTE-LOVING READERS REJOICED
WHEN WE RAN BELINDA & SHANTAY.**

Shantay, of Jamaican ancestry, and Belinda, a Latina, and both Brits, enjoyed each other's lush curves and thick muffs. Regine was a Danish discovery with a sexy smirk. Fresh-faced and wholesome-looking Charlotte was enormously popular. She could seem innocent and wicked at the same time. Unlike Chaz and Sammie Black, Amanda White was a bad, bad girl who loved doing the cock on camera.



Amanda White
July

2000



Crystal
September

YEAR 2K WAS SO STRONG FOR V-MAG DISCOVERIES. WE WONDERED, COULD WE KEEP 'EM COMING?

Even though the number of nude models was growing primarily by leaps and bounds because of the Internet, that was no guarantee that our special kind of model...curvy, busty, lusty, natural...was going to be more easily available. Even today, it's difficult finding extraordinary V-girls. Kelly and Crystal, both English girls, were "one-shot wonders." Better naked once than not at all!



Kelly
Holiday



BEST EROTIC FICTION

There were so many good ones. This was our choice for the best erotic story of V-mag's first 15 years. **What's your choice?**

Love with a Perfect Stranger

EROTIC FICTION BY MICHAEL BRACKEN

ILLUSTRATION BY OTIS SWEAT

He didn't know her, nor she him. But, together, they were perfect!

I picked Kathryn's name out of the phone book, an entirely random act. I dialed her number, waited through five rings, and when she answered, I identified myself clearly. Told her exactly who I was. If she had caller I.D., the name I gave her would match the name on the I.D. box.

"You don't know me," I said. "We've

never met and I'm not selling anything."

"So why are you calling me?" She breathed heavily, like she had hurried to the phone.

"Because I would like to meet you."

"Why?"

"Why does any man ever desire to meet a woman?"

She hesitated. "Aren't you going to ask me what I'm wearing?"

"No."

"Tell me how you want to strip me naked, bend me over, play with my tits and fuck me in my ass?"

"I would like to meet you, perhaps buy you a drink, maybe dinner," I said.

"You name the time and place. I'll be wearing a white carnation."

"But, you don't know anything about me."

"Nor do you know anything about me," I said. "I will wait for you. I don't know what you look like. Check me out. If you do not introduce yourself within half an hour, I'll presume you didn't like what you saw. I'll have a pleasant dinner alone and return home no worse for the opportunity."

She hesitated again.

"Why me?" she asked.

"Why not you?"

Continued on page 94



**Susie
Wilden**
April



Lilith
October

SUSIE WILDEN DEBUTED AND AUTUMN-JADE RETURNED.

2001 is memorable for many reasons, not the least of which was the arrival of 18-year-old UK babe, Susie Wilden, left. Autumn-Jade also came back after being gone awhile, sporting about 20 more pounds, almost all in her massive boobs! Midwestern college girl Lilith, above, first appeared in October and Renata, below, in February.



Renata
February

**15 YEARS OF
Voluptuous.
2001**

**Autumn-
Jade**
November



2001

**Sarah
Mercury
March**



**Orsolya
March**



**Ivy
March**



**Carrie Lynn
January**



**Desirae
June**



**Linsey Ward
March**

**THESE ARE JUST A
FEW OF THE FACES
THAT MADE 2001
OUR BEST EVER!**

2001 had many newcomers who would become legends. Sarah Mercury, left, was a fan favorite from her first photos. Sarah, Orsolya, top, Ivy, above, and Linsey Ward, right, were among seven new models in the March issue! Carrie Lynn, above right, and Desirae, above far right, were both Florida gals who loved to show us their tits!

2001

Tunde
April



**READERS COULDN'T GET ENOUGH
OF JUICY BRIT, DENISE DAVIES.**

Our London studio was a very busy, and busty, place in 2001. With great UK models like Denise Davies, Fiona Steels, left, and Hungarian sensation Tunde, above left, our British boob brothers nearly wore out their shutter fingers. The United States had plenty to contribute, too, with Atlanta, Georgia, dancer Veronica Vincent joining us for the February issue. We were in tit heaven!

Fiona Steels
August



**Denise
Davies**
December

**Veronica
Vincent**
February



2001

Michelle
October



Audra Mitchell
April



Cassandra
November

SLIM, CURVY OR PLUMP, V-MAG WAS A SHOWCASE FOR THEM ALL.

In our early issues we bragged that *Voluptuous* girls were "all stacked, all natural, all plump," but as the years went by we saw that we were discovering many heavy-boobed models who didn't fit the "plump" category. 2001 gave us some perfect examples, like Michelle, left, Audra Mitchell, above, Cassandra, upper right and Rachael Kelly, below. They were all curvaceous with great racks, but were far from plump.



Rachael Kelly
August



Nadine Jansen
September

15 YEARS OF Voluptuous. 2002

WHAT A YEAR! ALL OF THESE BRICKHOUSE BABES PLUS SHARDAY IN THE CENTERFOLD.

It was a great year for incredible new girls! Annie Swanson never thought about showing her tits off...until she discovered her boyfriend's collection of V-mags and said "I can do that!" An unassuming computer specialist named C.J. only posed three times, never truly understanding what she had under the hood. German tit goddess Nadine Jansen made the first of her annual appearances. Chaka T.'s time in front of the camera was surprisingly short. "I was nervous my first time!" said newcomer Eve Tyler.



Annie Swanson
June



Chaka
July



Eve Tyler
November



C.J.
October

2002

Jessica Turner
September



**Autumn-Jade
& Lilith**
May



Sierra
November

**WE HAD TO WAIT FOR
DIANE POPPOS, BUT
SHE WAS WORTH IT!**

Diane Poppo. Mother of three. Texas ex-wife of a horny tit-man. America's biggest-breasted housewife. More than any other woman in the United States, Diane inspired the "hot babe at home" Internet revolution. Jessica Turner, declared one of SCORE's 20 Greatest Naturals, continued to thrill us in '02. Lilith and Autumn's girl-girl remains one of the hottest ever. It's on DVD in *Bosom Buddies* #4.

**Diane
Poppo**
December



2002

Becky Olson
December



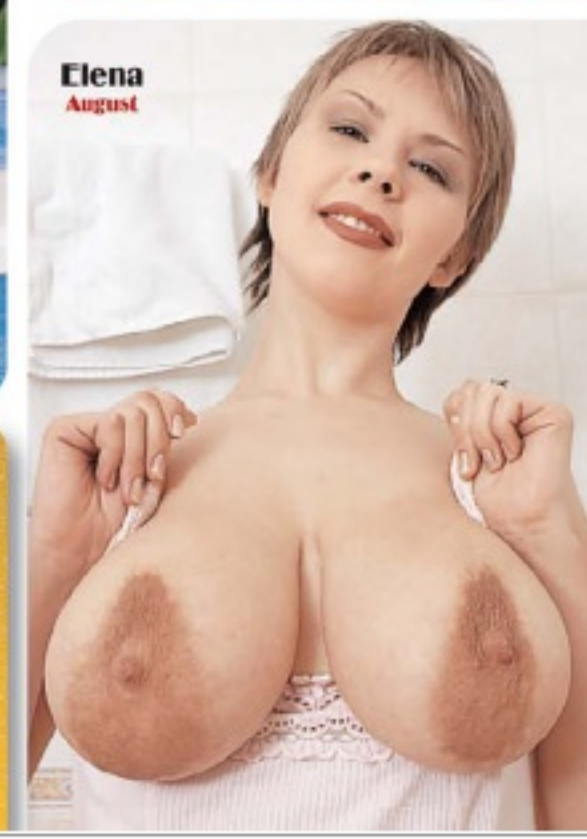
Lenka
February



Gemma
March



Kelly Madison
January



Elena
August

BECKY OLSON GAVE US SOME POSES TO REMEMBER.

Becky, aka Busty Becky, aka Angelica Raven not only gave us some poses to remember, she sucked and fucked the cum out of cocks in the DVDs *Voluptuous Xtra #8 & 10*. V-men flooded the office with mail praising Lenka from Prague. Alas, her turn as a model was brief. The same was true of Gemma who joined the army. Kelly Madison did her first XXX for us and starred in *Busty Hookers*. She found her calling in XXX.

2002

Nicky
June



Olga
April



GOT MILK? LORNA DID!

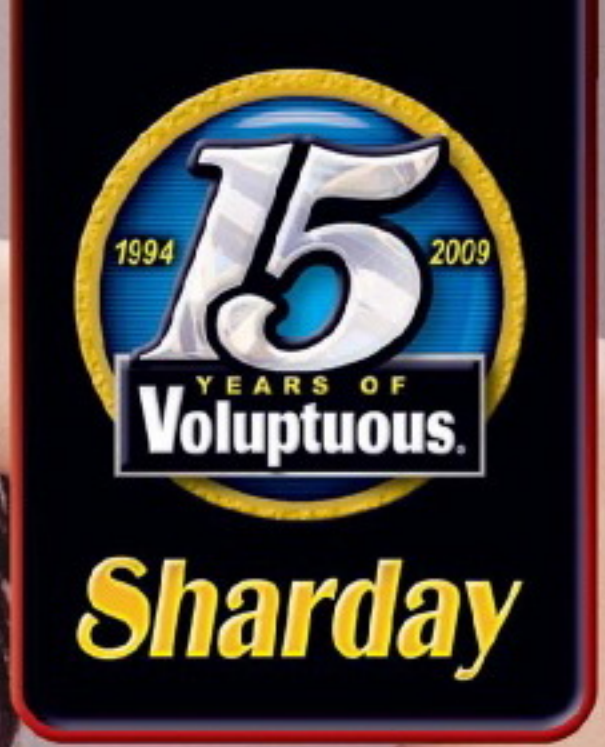
It was one of the all-time messiest photo shoots ever. Lorna did it under the sunny Florida sky. The clean-up was laborious but well worth the mess. Nicky was one of those "one-hit wonders" from Preston, England with great potential and a hot body. In contrast, Ms. Deja is still going strong. She's proud of her tits and told us so in an '02 interview. Readers met a wave of Russian bra-busters that year. Olga was one of them.

Deja
February



Lorna Morgan
December





VOLUPTUOUS BACK ISSUES DEPARTMENT

BIG-TIT XXX BONUS EDITIONS

SPECIAL ISSUES



FEB. '06 BOOTYLICIOUS—Georgia Peach, Ayana Angel and Jasmin all take it in the butt. Thelma Tate shows off her 44 inches of ass, Latina sluts J.J. and Decca and big, black, plat ghetto booties.



APRIL '06 BOOTYLICIOUS—Packed with gaping booty oles, including a 4-page special! Plus, Xena, Raven and Sinecra in a five-way, ass-filled orgy. Jada Fire takes it in the ass and a guide to anal sex.



JUNE '06 BOOTYLICIOUS—Eleven butt sluts get their booties blasted! Plus, white chick Naomi returns and gets fucked again. Ashley Licks licks cock, Alina, Star, Anna, Hershey, Jasmin and Chrissy.



AUGUST '06 BOOTYLICIOUS—Learn how to fuck a big-butt Latina, step by step! Daphne Rosen loves it in the ass, plus there's Delkita Brown, Ruby Reed, Milian Blu, Talana Gold and much more!



OCTOBER '06 BOOTYLICIOUS—Packed with awesome ass like Kandee Lick, Jazzy Jade, Kelly Starr, Saisha McKenzie, Eva Gomez and Sara Jay! Plus, we preview the new DVD, No 7 My Tail!



XL GIRLS #158—It's a special "Double Feature" issue with the entire casts of the DVDs Big Girl Sex School and Plump Desires, each with a solo layout and in XXX hardcore action in the Xtra section. But hurry, it's bound to be a collector's item!



XL GIRLS #158—Features newcomer covergirl Savannah Phair, plus the debuts of Kore Goddess and Sierra Hills. Favorites Laura Bailey, Tyler Banks, Amanda, Samantha Kay, Lenka, Toni Evans fuck in the Xtra section and we preview the new DVD, Plush Control!



XL GIRLS #158—More XXX hardcore than ever, with two video previews for Brook House Bawdy and Wide Load Nymphomaniac! There's newbies Dunny Michelle and Glory Foxon, plus Vivian Alina, Monique, Kiti Campbell, Paige Plenty and many more!



XL GIRLS #158—Donna is back, plus newcomers Hayley Jane and Miss Isabelle. Super-sized bonies Kountry Gal, Stacy Lee, Desire Monet show off their assets. We interview Veronica Vaughn, plus Kaitlyn Kien and Hayden sock and fuck in the Xtra section.



XL GIRLS #158—We've done it again, with the entire casts of two XXX DVDs, Feed Her Fuck Her and Piggies for Porkin'! See Maria Moore, Supplie, Sunshine (Innocent up), Karla Lane, Keams Kim and many more in solo pictorials and in hot, hardcore action!

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Order your copy today!

Angel Sin & Dallas Dixon

Gwen Etoile

Carol Brown

Alice Webb



JANUARY 2006—Vote for your 2007 favorites with special layouts for Model, Newcomer and Plumper of the Year. Debuts by Diana Navarro, Danyela Margel and Alix XXX with Panther & Sabina and Trish.



FEBRUARY 2006—Favorites Nicole Peters, Lorna Morgan, Supplie, Wow Nikki and Criss are joined by newcomer Janet Jade. Plus an interview with Natalie Fiore, and Samantha and Aspen in XXX hardcore!



MARCH 2006—Mega-boobed newcomer Diana joins first timers Slove Ryder, Wendy Mason and Simone Lee. Paola Fios, Bocoza, Kerry Marie and Scarlett return, plus Miranda and Gaila fuck in the Xtra section.



APRIL 2006—You'll love brand-new covergirl Victoria Lane and the debuts of Alanna Ackerman and Stefani V-Mag faves Denise Davies, Joana and Anastasia are back. There's a hairy pussy special and XXX, too!



MAY 2006—The legendary Lorna Morgan returns, plus a double debut with Maile and Argeline. Dallas Dixon premieres and favorites Ana, Luna, Scarlett and Michelle Bond are back, plus XXX in the Xtra section.



JUNE 2006—It's our annual awards issue with our Model, Newcomer and Plumper of the Year! See great debuts with Anna Carlene, Jessica and Jacky Q, plus Brandy Tabre, Belle and hardcore in the Xtra section.



JULY 2006—Christy Marks is back, plus newcomers Bunny De La Cruz and Katy, Anna Song, Lili, Kitty Lee and Emily Anderson all return. We review the DVD Busty Cream Team, and there's XXX in the Xtra section.



AUGUST 2006—Newcomer Karina Hart will blow your head! Julie Rain debuts, we interview Slove Ryder and Lorna Morgan shows up loaded up! Terry Nova fucks for the first time in our Xtra section! It's nut-busting fun!



SEPTEMBER 2006—Carol Brown returns at long last! Plus, there's covergirl Melissa Mandilova, Cherry Brady, Victoria Lane, Simone Stator and more. Harmony Heart and a pregnant Stefani fuck in the Xtra section.



OCTOBER 2006—Covergirl Emily Cartright is bigger and better than ever. Sunshine is knocked up, newcomers Hayley Rodriguez, Emma and Simone all have V-mag racks and Ivy Dreams and Gabriella Michaels do XXX!



NOVEMBER 2006—Veteran V-gal, Rachel Love, is back with an exclusive interview and all-new photos! Newcomers Saisha McKenzie and Lucy show off their big boobs, plus there's Jelena, Kelly Kay, Romina Lopez and more!



DECEMBER 2006—Covergirl Paola Fios returns, plus Annie Swanson and Ana show their lesbian lust! We interview April McKenzie, plus Karina Hart is our centerfold and there's Jeannine, Diana and XXX in the Xtra section.



HOLIDAY 2006—Christy Marks finally does hardcore and it's right here in our Xtra section! You'll also love newcomers Wandy Pearl and Kristy Keot, the video preview for Slutty Steel Sluts and so much more!



JANUARY 2007—Our awards issue has special pictorials of the 2006 Model, Plumper and Newcomer of the Year finalists, plus debuts by Kait West and Amber Lee. Marla returns and Sunshine and Dallas Dixon fuck in Xtra!



FEBRUARY 2007—Get 13 months of Karina Hart with a FREE calendar! See Alexis Silver and Julie Rain taking cocks in hardcore action! Samantha is back, plus Denise Davies, Eva, a Busty Riding Academy DVD preview and more!

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15 YEARS OF
Voluptuous.
2003

Brandy Talore
September



Blondie
January



Jezhabelle
November



**A YEAR PACKED
WITH GREAT
NEWCOMERS.**

Every now and then a sports team has a stellar, championship season or a musical artist has a year filled with hit songs that top the charts. 2003 was our year to bring in the newcomers! The names include such V-mag wonders as Brandy Talore, above, Blondie, far left, Jezhabelle, left and Angela White, right, from Australia. As we rapidly approached our 10th anniversary, we had become such a force in the industry that the world's best big-boobed women were coming to us and asking to model! It was a year we'll never forget.

Angela White
December



2003

**CHERRY BRADY DEBUTED
AND BECAME ONE OF
V-MAG'S ALL-TIME FAVES.**

Two of our all-time favorites first came our way in 2003. Cherry Brady, right, was a fun-loving "tomboy" from California who enjoyed shooting guns and riding dirt bikes. Sunshine, left, has been one of our busiest models and has done some of the raunchiest hardcore ever! A pregnant Emma and Cassitty also made 2003 a very special year.

Sunshine
August



Cherry Brady
February



Emma
November



Cassitty
April



2003



Maria Moore
Holiday



Hana
October

**NICOLE PETERS MADE ALL
OUR DREAMS COME TRUE.**

With so much fresh talent, how could we decide who was best? Fortunately, we didn't have to. Our readers voted Nicole Peters, right, as "Newcomer of the Year." Maria Moore, left, has had a long, successful career that's still going strong. Eastern Europe generously provided us with great newcomers like Czech chick, Hana, above, and Poland's Izabella, below.



Izabella
July



Nicole Peters
Holiday

2003

Susie Wilden
May



Samantha
December



Devin Taylor
September



**SUSIE WAS
BACK-BIGGER
AND BETTER
THAN EVER!**

Susie Wilden, left, first came to *Voluptuous* in 2002, but she returned for 2003 with some extra padding on her already curvy body. She also went hardcore in *Ultimate Susie Wilden*, even doing anal! Two other zaftig beauties made their debuts in 2003. Samantha, above, was well into her 30s when she started modeling. Her popularity later earned her the unofficial title of "Plumper of the Decade." Devin Taylor, above right, was also new in 2003. Paula Burke, right, was a demure London accountant who felt like letting her wild side out, by posing nude in *Voluptuous*!

Paula Burke
April



2003

Sapphire
Holiday



Marvelous
May



Billie Heart
May



Radka Sluka
July



Ines Cudna
September



INES CUDNA WAS GORGEOUS FROM EVERY ANGLE.

We first saw Ines, far right, in 2001, and she was very good, but her 2003 photos with her growing boobs and glistening pussy were fantastic! Sapphire, above, premiered as a slim-n-stacked model, but packed on the pounds as the years went by. Our readers didn't mind one bit, and voted her "Plumper of the Year" for 2006 and 2007. Marvelous, upper right, Billie Heart, middle right and Radka Sluka, right, all proved that big-busted women ready to show their goods to the world were quite plentiful!

15 YEARS OF
Voluptuous.
2004

Eden
July



Beate
February



Aspen
June



Joana
November

**EDEN WAS A
PRETTY ISRAELI
WITH "WOW."**

Life and trends run in cycles. In a repeat of the early '90s, 2004 reaped a bumper crop of new girls from Europe and other countries after the USA dominated in 2003. Of the 12 debut girls in 2004's Newcomer of the Year contest, only two of them were Americans. Eden hailed from Israel, Joana lives in Romania, Beate is German and Aspen, one of the Yanks in the contest, resides in Oregon. And the winner? Kelly Kay, a Brit.

2004

**WE MADE A FIELD
TRIP TO BRAZIL TO
SHOOT LUMA.**

As we've mentioned, sometimes our readers go the extra mile in their support. If they see a girl with great tits, they don't let inertia hold them back. In Luma's case, she was approached by a reader in Brazil. One look at her photos and photographer Peter Wall's flight was booked. Kellie Garnett was herself a reader! She decided to send us her photos one eventful day and we flew her in from London. Emily Anderson made life easier. She was a New Yorker. Evzenie lives in Prague, one of our regular travel spots.

Luma
September



**Kellie
Garnett**
June



**Emily
Anderson**
October



Evzenie
October

2004

Bozena
September



Hayden
November



Desirae
April



Tina
December

DESIRAE GOT OFF BY MILKING HER JUICY JUGS.

V-men expressed their interest in Bozena in no ambiguous terms. They loved her huge jugs and everyday-woman appeal. For a time she was one of Prague's hottest porn babes (*Voluptuous Xtra* #9). She also bumped nipples with Kelly Kay (*Bosom Buddies* #6) and Eden (*Knockin' Nipples*). A businesswoman by profession, Hayden dabbled in skin-exposure. Tina was part of the Romanian wave. Desirae made 2004 a scorchingly hot year with her girl-next-door fire.



15 YEARS OF
Voluptuous.
2005

Dayton
Hines
January



Bea
Flora
July



Romina
Lopez
February

**KELLY KAY'S
MOM ASKED TO
JOIN THE SHOOT.**

2005 was a great and memorable year for many reasons, but one very special moment came when veteran British model Kelly Kay brought her mother, Jane, right, along to join her for a photo session. Talk about mother/daughter bonding! Romina Lopez, left, was one of our first models to hail from South America, and she broke a lot of new ground for us. She even recruited some of her friends to model. Poland gave us Bea Flora, far left, while busty blonde cutie Dayton Hines, above, came from Michigan.



**Mom &
Daughter**
**Jane Kay &
Kelly Kay**
November

2005

Miranda
Holiday



Bianca
March



Claire
October



Denise
Davies
March



**MIRANDA,
AN ITALIAN
STUDENT, TOOK
NIGHT COURSES
AT V-MAG.**

One of the sexiest accents we've ever heard came from the mouth of Italian sex bomb, Miranda, left. Fans loved her so much they demanded more and she was happy to fulfill all requests. She appeared in V-mag three times in 2005, in the January August and Holiday issues. Denise Davies, above right, did a series of photo shoots while pregnant, showing the progress of her expanding belly and her growing boobs. Claire, above center, was a London fast-food worker who was quite good for business. Dallas, Texas, gave us Bianca Reya, above, and Carmen Hayes, right, showed off her flexibility.

Carmen
Hayes
Holiday



2005

Claire
March



Kelli Rose
Holiday



Samantha Kay
Holiday



Marketa
January

**ANGELA WHITE
PROVED QUITE THE
LEZZIE SEDUCTRESS.**

Angela White has never done full boy-girl hardcore, but she came pretty damn close when she porked Brandy Talore with her favorite blue strap-on. Curvy Claire, Kelli Rose, Samantha Kay and Marketa all did their part to make 2005 a memorable year.



**Angela White
& Brandy Talore**
November

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STRANGER

Continued from page 49

Her breathing came evenly now and I listened to it for a full minute.

"Thursday," she finally said. "Seven o'clock." She named a restaurant where the waitstaff all wore suspenders and funny hats. "In the bar."

"I look forward to meeting you," I said before politely ending the call.

I arrived at the restaurant at 6:55 p.m. on Thursday, three days later. I found an empty stool at the bar and ordered a diet cola from a bartender wearing a black beret.

I wore a crisply starched, white shirt fresh from the cleaners, a conservative tie and a neatly tailored sport jacket. A fresh, white carnation adorned my left lapel, clearly visible to every person who entered the bar. While nursing my drink, I watched the TV screen above the bartender's head and tried to guess the purpose of silent televisions in crowded bars.

After 15 minutes, the bartender refilled my drink, prompting me to check my watch. When I looked up, I found myself staring into the deepest cleavage I'd ever seen in my life.

My gaze lingered in the depths for only a moment before I looked up, appreciating the graceful neck, moist lips, pert nose and gold-flecked, brown eyes of the sandy-haired brunette who stood before me. Silky hair hung in fingerwaves that brushed against her shoulders when she moved her head.

Black slacks and a tight-fitting blue sweater with a deep V-neck accentuated her buxom figure. She had simple taste in jewelry, wearing small, gold, hoop earrings and a thin, gold, chain necklace. She wore no jewelry on her hands, but I noted a slight indentation encircling the ring finger of her left hand.

"Have you been waiting long?" she asked, matter-of-factly.

"No, Kathryn," I said. "Not long at all." She started to smile, hesitated, then said, "I've never done anything like this before."

I unpinned the carnation from my lapel and pinned it to Kathryn's sweater. As I did, the back of my hand brushed against the upper swell of her left breast. A crimson blush briefly tinted her cheeks and her rapidly stiffening nipples puckered her sweater.

Continued on page 117

Nicole Peters
May



15 YEARS OF Voluptuous. 2006



Logan Moss
February

NICOLE PLUMPED UP AND OPENED UP!

As always, the readers are the girls' true judges. "Logan Moss is a stunner," wrote K.M. "If she's indicative of what's to come in 2006, I'd say we're in for a vintage year!" In her fourth year of modeling, the acclaim for Nicole Peters never spiked downward, as she went from shy girl to bold babe. "Nicole has everything: youth, beauty and full J-cup mams that any man would love to bury his face in!" declared admirer T.E.

2006

Trisha Banks
December



Casey Cleavage
January



Skyie Blew
November



Leah Jayne
October

SEXY TRISHA TOOK A LOAD AND STRUCK A POSE.

Years back, it was standard for many newcomers to start out slow and easy. First the panties, then maybe after time had passed, she would spread open her pussy lips. The pace of life has gotten faster since then. Trisha Banks took a load of cum on her tits in her first pictorial! Leah Jayne and Skyie Blew were as horny as they looked. No tease for them! Casey Cleavage enjoyed the experience of being a V-girl so much, she would sign copies of *Voluptuous* at stores in Detroit, her city.

2006

**Cynthia
Romero**
August



**Desire
Monet**
March



BRIANNA HAD US LOOKING UP IN 2006.

Remember what we just wrote on page 97? How the girls were getting hotter, faster? Well, that didn't apply to every new gal with a fine pair. Cynthia Romero was happy to oil and cream her tits but she was too scared to drop her panties. Brianna Costello, discovered at a video expo in Vegas, was glad to do vibrators but no dudes. But Devyn Devine happily opened wide for the bone.

Devyn Devine
June



**Brianna
Costello**
December



2006

Anna Song
April



**Samantha
Springs**
September



Redd Adaire
Holiday



WHO WASN'T IN LUST WITH RUSSIA'S ANNA SONG?

We met Anna during a model safari. Two pictorials in '06 would lock in her Newcomer of the Year win. Redd Adaire is an exotic dancer in the UK and her big, strapping physique was born to be naked a lot. Sam Springs was a quiet coed in London. Her statuesque body qualified her for "crossover" status in both *Voluptuous* and *SCORE*. Melissa Mandlikova's phone always rings when we're in her area. *Hooter Hotel* is her latest DVD.

**Melissa
Mandlikova**
Holiday



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15 YEARS OF
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2007



Eden & Bozena
March



Christy Marks
December



Mellie D.
January



Kerra Dawson
February



Christal Rose
November

**CHRISTY MARKS
MADE A WET AND
WILD V-MAG DEBUT.**

From our very first issue all the way through to this one, we've been a veritable U.N. of big boobs. How about when we paired up Eden from Israel with Bozena from the Czech Republic, above, for a scene in the all-girl video, *Knockin' Nipples*? Mellie D., far left, was another British V-gal. Christal Rose and Kerra Dawson, left, were both all-American girls-next-door. But the best treat of the year came at the very end, when Christy Marks, right, first appeared in *Voluptuous* in the December '07 issue. The Pennsylvania resident just loved to get naked in the Miami sunshine.

2007

**Deborah
Blue**
March



Tera Cox
August



**Lexi
Windsor**
November

**DEBORAH BLUE GAVE US A
STRAPPING HARD-ON WITH THIS SHOT.**

Variety is truly the spice of life, and 2007 was extraordinarily spicy with the milky white milkbags of German secretary Deborah Blue, left, the midwestern melons of Tera Cox, above, the big, brown bombers of Delotta Brown, below, and the Northwestern knockers of Seattle, Washington, gal Lexi Windsor, right, who claimed the centerfold spot in her debut.



**Delotta
Brown**
May

2007

London
Andrews
September



Trish Bailey
November

NO BIKINI COULD HOLD FRENCH NEWCOMER NATALIE FIORE'S TITS.

We've always had models who fit in more than one SCORE Group publication, but 2007 saw that concept grow to a new level. French tart Natalie Fiore, right, had great, all-natural boobs that were perfect for *Voluptuous*, but also the comparatively slim body that made her a SCORE girl. London Andrews, left, has a smoking-hot ass that got her into *BootyLicious*. Trish Bailey, above, crossed over into *XL Girls*.



Olarita
July



Natalie
Fiore
July

2007

**Chavon
Taylor**
March



**Samantha
Sanders**
May



Valeria
June



**CHAVON HAD
"BEDROOM
EYES" AND A
GREAT RACK.**

If longtime readers think that Samantha Sanders, above, looks familiar, they're right. She started modeling for us using a different name, Gillian, with a different look. When "Samantha" took up modeling again, her boobs were much bigger, her ass had grown, but in a perfect way, and she was just prettier overall. South America provided us Valeria, above right, England sent us Skarlett, right, and in the U.S. we found hot and sexy Chavon Taylor, left.

Skarlett
September



2007

Brigite
March



Sunny
Dee
February



Reyna
Mae
January



EMILY'S DEBUT WARMED US UP IN THE JANUARY ISSUE.

There's nothing like big boobs on a curvy V-gal to brighten a dreary winter! Emily Cartwright, right, got the year started right in the January issue and was so popular we had her back in August. Reyna Mae, left, was a hit as the covergirl of that January issue, and Sunny Dee and Brigitte, center left and far left, helped keep the chill away, too. By the time autumn came back, we had Winter Morgan, left.

Emily
Cartwright
January



Winter
Morgan
November



2007

**GABRIELLA'S
CLEAVAGE WAS A
WELCOME SIGHT.**

Gabriella Michaels was born to fuck. Her February unveiling was a solo pictorial, but overall she has done many more hardcore boy-girl photos and videos. Sabina Leigh, bottom right, is another one who prefers a partner when she's being photographed or filmed. Southern belle, Summer Lashay, right, from Atlanta, Georgia, and Paola Rios, far right, from Paraguay, are not at all camera shy, but neither one has done hardcore, yet.

**Gabriella
Michaels**
February



**Summer
Lashay**
August



**Sabina
Leigh**
April



Paola Rios
September

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STRANGER

Continued from page 94

"Well," I said, "Now you have."

I motioned to the bartender and asked him to ensure that we were offered the next available table.

"Smoking?" he asked.

I glanced at Kathryn and she shook her head. I said, "Non."

He waddled away, returning a moment later to fill Kathryn's drink order. Before she could take the first sip of her white wine, we were escorted to our table.

A young woman who thought "like" and "you know" were the foundations of the English language took our order, then flounced away to irritate patrons at other tables.

When it seemed as if we would have a few uninterrupted minutes, Kathryn repeated a question from our first conversation.

"Why me?" she asked. "Why did you want to meet me?"

I answered with a question.

"Why did you come? You could have hung up on me, could have refused to meet me, could even have stood me up tonight. You had three chances to back out of this evening, but you didn't."

"The intrigue," she said. "The mystery of it all. I had to see who it was that phoned. When I saw you, you didn't seem like a...well, like some kind of perverted creep."

Our dinner arrived, Kathryn's wine glass was refilled, and we spoke of other things. She told me of her position in the admissions office of the university, about her cat and his constant need for attention, and about her family in Wisconsin. She spoke easily about herself, never noticing that each time she questioned me I deflected the answer and turned it back into a question for her.

Dessert and a third glass of wine came and went, and as the meal ended I reached across the table and took Kathryn's hand in mine. She did not resist my touch, not even when I drew the tip of my finger across the palm of her hand.

I saw a shiver race through her and her nipples again dimpled the front of her sweater.

When "Like, You Know" brought the bill, I glanced at the total, dropped a crisp fifty on the table, then escorted Kathryn out of the restaurant to her car.

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She opened the car door, then hesitated. I touched her arm and she turned, stepping into me and pressing herself against me. Her heavy breasts flattened against my chest, crushing the carnation between us. She pressed her pelvis against mine and I'm certain she felt my tumescent cock pressing against her.

She wrapped her hands around my neck and tilted her head back. I placed one hand behind her head, threading my fingers through her hair, and I held her as I covered her lips with mine. Our tongues met in a fiery dance of passion that left us both breathing heavily.

"I don't want this evening to end," Kathryn whispered huskily. "It doesn't have to," I said. "We can't go to my place." "The cat?" "He's a Tom," she said, "possessive and jealous."

I suggested my apartment overlooking the river.

"Shall I follow you?" I had taken a cab to the restaurant, but I didn't tell her that. Instead, I took the keys from her hand, walked her around to the passenger side of her own car, and opened the door. "I'll drive."

Inside the car, she leaned against me, kissing my neck as I drove. She unbuttoned my shirt and slipped a hand inside, slipping her slender fingers through my chest hair. Then she traced a path up the inside of my thigh with the tip of one finger and soon she cupped my entire package, stroking the underside of my erection through my clothing.

By then we had arrived at my building. I parked, we rode the elevator to the seventh floor, and I led her to my apartment. After closing the door behind us, I took her in my arms again, cupping the cheeks of her ass and pulling her crotch tightly against mine. I buried my tongue in her mouth and she sucked on it until I thought she'd pull it out.

I reached under her sweater, quickly finding and unclasping the four hooks on her bra. Then she raised her arms so that I could push off her sweater and her bra, freeing her massive breasts from the confines of her underwire harness.

Her breasts were milk white twins that hung nearly to her waist, threaded with pale blue veins and capped with wine-dark areolas and nipples as fat as my thumb. I cupped her breasts in my hands, feeling her turgid nipples strain

against my palms.

Kathryn unthreaded my necktie, unbuttoned my shirt, then pushed my shirt and jacket off my shoulders. I released my hold on her breasts, then while I shrugged my arms free of my sleeves, Kathryn unfastened my belt, tugged down my zipper, and pulled my slacks and my boxers to my ankles.

Kathryn dropped to her knees on the carpet. I felt her warm breath on the head of my cock, and then I felt the tip of her tongue trace a wet path from the base of my cock all the way to the spongy soft helmet head and then back again.

Then, she wrapped one hand around the base of my cock and held it as she took the head into her mouth. She closed her full lips around my cockhead and then teased it with the tip of her tongue. As she did that, Kathryn began pumping her fist up and down the length of my tumescent tube.

Soon, she took another inch of my cock into her mouth. Then she released her grip on my cock, grabbed my ass cheeks with both hands, and pulled my crotch tight to her face, burying my cock so deep in her mouth that my balls bounced against her chin and her heavy breasts bounced against my knees.

It had been a long time since I'd met a woman who could take my entire length down her throat, but Kathryn seemed to have no problem at all. She drew her face back and then did it again. And again.

Before long, I felt my legs quiver and I knew I was about to spew. Kathryn must have sensed this, because she quickly drew her mouth away and straightened up, a second before I blew my wad. A thick stream of cum exploded from my cock, splattering against her chest.

I leaned back against the wall, bracing myself because my pants were still wrapped around my ankles. Kathryn stood and kicked off her shoes. Then she peeled off her black slacks and her black, bikini panties to reveal a dark tangle of moist, brown, pussy hair.

I kicked off the last of my clothes, then I took Kathryn's hand and led her to my bedroom. She slipped between the cool, white sheets and I slid in beside her, kissing her lips, chin, neck and then lower. I suckled each of her nipples in turn, pulling them deep into my mouth.

She moaned as I gave each breast my

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oral attention. Then I slipped my hand between her thighs, feeling the damp tangle of her pubic hair against my palm. I stroked her swollen pussy lips, then easily slipped one finger between them. I quickly found the tight bud of her clit and I teased it with my fingertip, drawing slow circles around it without actually touching it.

As I teased Kathryn's clit, I continued suckling on her massive mams, kissing and licking and nipping at the pliant, white flesh.

"Oh, god!" Kathryn moaned as she began moving her hips up and down. She grabbed the back of my head and pulled my face against her left breast, holding me there as I flicked my tongue over her nipple.

Her hips bucked up and down on the bed, and just when I thought she would cum, I pulled my hand away from her slick snatch. I quickly shifted position. As she spread her legs wide, I knelt between her thighs, my resurrected cock pressing against her pussy lips.

Then I was into her, burying my cock deep inside her. Her cunt was hungry and it seemed like her spasming inner walls were trying to suck me even deeper as I drew back and thrust forward.

Kathryn wrapped her legs around my waist, hooking her ankles together behind the small of my back as I rode her. We moved together hard and fast and she raked her fingernails across my back as she urged me to fuck her harder and faster.

She arched her back, her entire body stiffening for just a moment before she let loose a high-pitched scream of pleasure that should have broken all of my windows.

I came a second later, her spasming cunt triggering my own release as I pumped a second wad of cum deep into her cunt.

I collapsed on top of her and we lay like that for a moment, each trying to catch our breath. Kathryn unhooked her legs and my cock softened and slid free of her hungry snatch. I slid off of her and lay on the bed beside her.

With one finger, I idly traced random designs on her chest and her breasts, my finger trailing through the nearly dried remnants of my earlier ejaculation.

We dozed off, awoke, and did it again. The next morning, I took her from behind while we showered and then I kissed each of

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her breasts while she toweled herself dry. Afterward, she sat on the edge of my bed and began dressing.

"What if I had been an old woman?" she asked. "Eighty years old, wrinkled...toothless."

"You weren't," I said. I wore a silk robe and sat in a chair watching her, the sight of her dressing and covering the very things I had spent all night giving pleasure to and deriving pleasure from. The sight of a buxom woman dressing was nearly as erotic as watching her undress. My cock twitched at the thought.

"I enjoyed our evening," Kathryn said. "Every moment of it."

She stood to finish dressing, opening her purse and retrieving the one piece of jewelry she had not been wearing the evening before.

She slipped a diamond solitaire onto the ring finger of her left hand.

"But, we can't see each other again. You understand, don't you?"

I smiled.

"My cat-my Tom," she said. "He'd be jealous. But I just had to meet you. I had to know why you phoned and what you wanted."

I stood and walked Kathryn to the apartment door. She stopped me when I had my hand on the knob and was about to twist. She reached under my robe and took my half-erect cock in her hand, tugging on it rapidly until a tiny drop of pre-cum oozed out the tip.

She swiped it off with the tip of her finger, then applied the drop of precum behind her left earlobe as if it were expensive perfume.

I pulled the door open and Kathryn stepped halfway through.

"You never answered my question," she said. "Why me?"

"Because...you needed me, Kathryn...and, you needed this," I said.

She stared deep into my eyes, but I'm not sure what she expected to find there.

"Yes, I did," she said.

Kathryn turned and walked away, into the elevator. When it closed, I closed my door.

That evening I opened the phone book and began picking names at random. The first three women got angry and hung up on me. The fourth wanted to talk, and soon we agreed to meet the following evening at a popular nightclub.



Karina Hart
August



Kristy Klenot
Holiday

CZECH NEWCOMERS KARINA AND KRISTY MADE 2008 SPECIAL.

We get dozens of letters and e-mails weekly from shapely young ladies who want to be nude models. We have a selection process in which editors, photographers and other staff choose only the best. Karina Hart bypassed most of that red tape as soon as we saw the test shots she sent us. We knew we had found our next star! Kristy Klenot also debuted in 2008, as part of our big boob-hunting expedition to Hungary.

2008

Sunshine
October



Haydee
October



Anastaisa
April



APRIL MCKENZIE
WON FANS WITH
HER HOT POSING.

Sunshine has been on her way to legend status since her first layouts in 2003, but in 2008 she called to tell us she was pregnant and wanted to be photographed with child. We had her on the next plane here! April McKenzie was voted by the readers as our 2007 Newcomer of the Year, which was announced in the June '08 issue. Janet Jade and Haydee Rodriguez brought their fresh tits to the party, and Anastaisa came back for more.

April
McKenzie
December



2008

**Victoria
Lane**
April



**Anna
Carlene**
June



**Alanna
Ackerman**
April



**MILITARY GIRL
VICTORIA LANE
POSED BEFORE
BEING SENT
TO IRAQ.**

It's very hard to imagine Victoria Lane's V-mag form being hidden away inside a military uniform, but that's her normal work attire. Victoria visited our studios a couple of times in 2008, before being sent to fight in Iraq. We wish her a very safe and speedy return. Alix Lakehurst and Alanna Ackerman both modeled and jumped right into hardcore for us, and big-titted Romanian Anna Carlene was also a big hit.



2008

Stefani
April



Kelsey Konicki
January



**TERRY NOVA
BLOSSOMED WITH
A DICK IN HER.**

As we grow and evolve in 2009 and beyond, there's one thing we keep in mind above everything else. There would not be a 15th Anniversary of *Voluptuous* issue without you, our readers. Without you, we couldn't have celebrated our first anniversary! Our pledge is to keep providing you with the best in all-natural, big-titted entertainment. With top models like Terry Nova, Kelsey Konicki, Stefani and Jolie Rain, the future looks bright.

Terry Nova
August



Jolie Rain
August



Voluptuous VIDEO CLUB

OUR FEATURED DVDS



Samantha



Allysa Andrews

SUPER SIZED RIDES

Ride in style on V-mag legends Samantha (left) and Maria Moore. Plus, there's Allysa Andrews (above), Nikki Cars, Crystal Clear and Sienna Hills. They're all wet and ready to be stuffed and skewered by a big, hard dick!

XXX-RATED, 142 MIN., DVD OR VHS



Sunshine



Maria Moore

FEED HER, FUCK HER

The way to a plumper's pussy is through her stomach! This is our first hardcore video with Maria Moore (right), plus there's Sapphire, Hayley Jane, newcomers Allysa Andrews and Kandi Kobain in a threesome and a pregnant Sunshine (above).

XXX-RATED, 120 MIN., DVD OR VHS



Stacy Adams



Alexis Silver

BIG TIT P.O.V.: BLACK LABEL

They're all black, they're all hot and they're all ready for XXX action! Alexis Silver does anal! She's joined by Stacy Adams, (left), Candace Von, Carmen Hayes and Soleil Hughes for non-stop sucking and fucking excitement! It's top-shelf action all the way with *Black Label!*

XXX-RATED, 120 MIN., DVD or VHS



Cherry & Brandy



ULTIMATE CHERRY

Cherry Brady masturbates, gets fucked in the ass, has a hot three-way with Brandy Talore and a guy (above) and does hot girl-on-girl action with Angela White. For all you Cherry Brady fans, it's the ultimate!

XXX-RATED, 110 MIN., DVD OR VHS



Chaka T.

BEST OF VOLUPTUOUS: BLACK LABEL

When only the very best will do, you want to be sure it's Black Label! Feast your eyes on our best, brown-skinned babes like Chaka T. (above), plus Amanda White, Carmen Hayes, Cassity, Sierra and Africa, all in hot, XXX, dick-hardening action!

XXX-RATED, 120 MIN., DVD OR VHS



Anna Carlene

BIG FAT TITS

Only the biggest and the best qualified for Big Fat Tits! Anna Carlene (above), is joined by Victoria Lane, Angela White, Janet Jade, Alanna Ackerman, Haydee Rodriguez, Terry Nova and Dallas Dixon in the best boob collection you'll ever see.

X-RATED, 108 MIN., DVD OR VHS



Simone Lee

MOCHA MAMS

Busty, chocolate babes! Simone Lee (above) Sunny Dee, Janet Jade, Delotta Brown, Camille Morgan and Danesha Marquel all have huge tits and asses that were made just for hard slammin'.

X-RATED, 87 MIN., DVD OR VHS



Tera & April



TITS ON TOP

Shot in "point-of-view" style, you'll swear it's your own cock being serviced by Tera Cox and April McKenzie (above), plus Reyna Mae, Skylee and London Andrews.

XXX-RATED, 138 MIN., DVD OR VHS



Christy Marks

RACK-O-RAMA 3D

Shot in 3D, includes a set of special glasses for viewing. Christy Marks (above), looks great as her tits jump right off the screen. With Janet Jade and Cindy Cupps.

X-RATED, 139 MIN., DVD ONLY



Bunny De La Cruz

HOOTER HOSPITAL

Heavy-hootered nurses have the healing touch at Hooter Hospital, with Bunny De La Cruz (above), Dallas Dixon, Kitty Lee, Alanna Ackerman and Alix Lakehurst. Their patients always come back for more!

XXX-RATED, 108 MIN., DVD OR VHS



Denise Davies

BIG GIRL BOOB BANG

Denise Davies (above, pictorial on page 55) leads an all-star cast of 25 tit-fucking V-Girls! It's our best girls ever, all doing what they do best. Working hard dicks!

XXX-RATED, 180 MIN., DVD



Gabriella Michaels

BUXOM SLUTS

Big tits on horny sluts! Filled with cock-hardening XXX sex action from Gabriella Michaels (above), Lily Valentine, Chavon Taylor, Delotta Brown and even more.

XXX-RATED, 109 MIN., DVD OR VHS



Sunshine



BOUNCE, BABY, BOUNCE

Big-titted babes who love to fuck and suck star in Bounce, Baby, Bounce. Sunshine (above), Gabriella Michaels, Sabina Leigh, Delotta Brown and Chavon Taylor all give their best hardcore performances!

XXX-RATED, 120 MIN., VHS, 178 MIN., DVD



Kerra Dawson

TIT-FUCK TRYOUTS

Who's the best tit-fucking piece of ass? Kerra Dawson (above), Gianna Rossi, Whitney Stevens, Brianna Bragg and Alexis Silver are all up to the challenge!

XXX-RATED, 218 MIN., DVD OR VHS



Sapphire

BIKINI BUSTERS

They shed their bikinis to take big, hard salamis. Starring 2006 & 2007 Plumper of the Year, Sapphire (above), Dusty Rose, Kitti Campbell and two more!

XXX-RATED, 207 MIN., DVD OR VHS

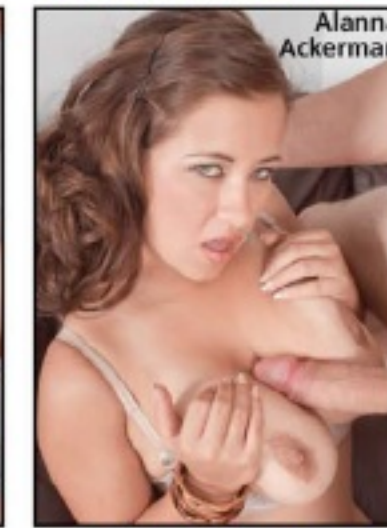


Karina Hart

HART ON!

Hot new Voluptuous model, Karina Hart, sizzles in her first-ever video. With unmatched beauty and sexuality, Karina needs no co-stars as she massages her massive tits and rubs her beautiful pussy!

X-RATED, 123 MIN., DVD OR VHS



Alanna Ackerman

BIG BOOB SQUEALERS

You'll squeal, too, with Alanna Ackerman (above), April McKenzie, Candace Von, Panther, Skylee and Stone Ryder as they take big cocks in every position!

XXX-RATED, 70 MIN., DVD OR VHS



Bozenna

VOLUPTUOUS XTRA #9

With Bozenna (above), Hayden, Aspen and more in hot, XXX action. DVD Bonus: Ivy performs in her only hardcore scene, only on the DVD. XXX-RATED, DVD (168 MIN.) OR VHS (138 MIN.)

See [page 9](#) for an order form and shipping information!

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Susie Wilden
June 2002

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**Heather
Michaels**
SCORE
April 2000



**YOUR FAVORITE V-GIRLS FUCKING?
YES, DREAMS DO COME TRUE!**

Who would've guessed that V-Mag favorite Heather Michaels would be so wild in bed? Well, we didn't have to imagine it anymore because Heather showed us! And when the great Chloe Vevrier decided she wanted to have an on-camera three-way, she did it with "Russian" Kathy and her real-life boyfriend. Yeah, the guy was lucky,



Chloe & Kathy
November 1999





Desirae
August 2001

THE GIRLS WERE HORNY AND THE COCKS WERE HARD!

The advent of the Xtra section in the December '00 issue ushered in a new era for V-Mag, and Desirae and Amanda White were thrilled to hop on top of cocks. Amanda has some of the biggest tits of any girl ever featured in the Xtra section, and beautiful Desirae was a trendsetter: She fucked for V-Mag and *SCORE* and only for V-Mag and *SCORE*. And she fucked like a porn pro!

**Amanda
White**
March 2001



BIG BOOBS ON BIG, CUM-HUNGRY BABES.

Orsolya left us with no doubt that the theory about Europeans being more sexually adventurous is 100% true. But the large and lovely Samantha won a lot of hearts and caused a lot of ejaculations when she showed us how sexy, and horny, a big girl really is. "I need a cock that's really hard," she said. "Big is okay, but what's more important is that it's as hard as steel. That's how I know he wants me, by the hardness."

Orsolya
Holiday
2002



Samantha
June 2003



15 YEARS OF Voluptuous.
1994 2009
Cassitty



Sierra
February
2003



**WHATEVER HER
NAME, SHE FUCKS
JUST THE SAME.**

Angelica Raven was previously known as Busty Becky, but there was never mistaking her smoking-hot body, especially when she was fucking a huge hunk of man-meat with her tight pussy. Sierra was another girl who backed up the statement "the darker the berry, the sweeter the juice" as she loved to get fucked in every hole, especially her ass!

**Angelica
Raven**
January
2004





Cherry Brady
February 2004



**GIRLS WHO FUCKED ONLY FOR
V-MAG? HERE ARE TWO MORE!**

You'd think a chick who takes it up the ass in front of the camera would be a seasoned porn pro. In most cases, you'd be right. But not with Cherry Brady and Aspen, two busty, big-assed girls next door who did it all for us and only for us. "I love V-Mag," Aspen said. "I don't want to be a porn star. I want to be a V-Girl."



Aspen
December
2004



**SEX IN THE GREAT
OUTDOORS, AND
A VERY HORNY
TEEN TIT DREAM.**

Sometimes, we like to move the action outside. Samantha Sanders was excited to take the plunge. "I loved getting fucked outdoors," she said. "I knew we could get caught!" Teen Christy Marks took her time doing XXX, but once she got going, she did it inside and out. She's the latest in a long line of V-Girls who went all the way. Stay tuned. There'll be lots more to come.



**Samantha
Sanders**
July 2006



**Christy
Marks**
Holiday 2008



Bozena
January
2005

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